





Type 6012 P Pilot valve

Type 8645 Valve island

The valve consists of a pneumatically piston actuator with return spring, a stainless steel body and PTFE bellows. The PTFE bellows are used for the separation of the medium. With the appropriate installation (body to bottom) the valve is self-draining. The materials used and the internal contours are simple to clean (CIP and SIP). The valve is suitable for food technology. The modular structure permits configuration with different armatures and customized port connectors. The pneumatic actuator is servo assisted by a pilot valve, a valve block or similar.

2/2-way valve with PTFE bellows for fluid separation

- High Medium resistance
- Easy to clean for hygienic applications
- Long life
- Easy conversion of the actuator function, CFA/CFB
- Compact
- With stainless steel actuator



Type 8041 Flow sensor

Technical data				
Orifice	DN 4 to DN 10			
Medium	Neutral to aggressive gases and liquids			
Medium pressure range Medium temperature	Vacuum up to 8 bar (see PT-Diagram)			
Port connections	Threaded port G 3/8, weld end, flange connection			
Pilot air connections	Threaded port G 1/8			
Position detection	Reedcontact (two wire, closer), cable length: 3m			
Installation	Upright assembly for self-draining (body to bottom)			
Body material	Stainless steel 316Ti (1.4571), with flange 316L (1.4404)			
Actuator material	Stainless steel 304L (1.4301)			
Bellows material	TFM-PTFE			
Wetted materials	Stainless steel 316Ti /316L, PTFE			
Return pressure	Tight to 8 bar			
Pilot air pressure	4.5 to 10 bar			
Pilot fluid	Neutral gases, air			
Ambient temperature	Max. +90 °C			
Surface finish	Surface finish Ra=0.8, others on request			
Special features	 With self-draining operation Suitable for CIP and SIP (cleaning in process) Suitable for foodstuffs FDA conform 			
Flow rate	Measured at +20°C, 1 bar Pressure at valve inlet and free outlet			

Kv value water [m³/h]	free outlet
Pressure values [bar]	Overpressure with respect to atmospheric pressure



Material





Ordering chart for valves (other versions on request)

All valves with pilot air ports G 1/8 and actuator body in stainless steel

Circuit function	Actuator version	Orifice [mm]	kv value [m3/h]	Medium connection	Item no.
	On-Off	10	1.14	Threaded port G 3/8	180 729
		10	1.14	Weld end acc. to BS 4825 (12.7 x 1.2)	179 582
		10	1.14	Weld end acc. to ISO 4200 (13.5 x 1.6)	186 407
		10	1.14	Weld end acc. to DIN 11850-2 (13 x 1.5)	186 409
		6	0.64	Flange port	182 863
		-		without body (only actuator)	180 555
servo assisted	On-Off with position detection	10	1.14	Threaded port G 3/8	186 420
without pilot air		10	1.14	Weld end acc. to BS 4825 (12.7 x 1.2)	186 421
closed by spring		10	1.14	Weld end acc. to ISO 4200 (13.5 x 1.6)	186 422
force, actuated with		10	1.14	Weld end acc. to DIN 11850-2 (13 x 1.5)	186 423
a pilot valve, valve block or similar		6	0.64	Flange port	186 424
		-	-	without body (only actuator)	186 425
	3-Positions actuator	10	1.14	Threaded port G 3/8	186 410
	(with intermediate	10	1.14	Weld end acc. to BS 4825 (12.7 x 1.2)	186 411
	position)	10	1.14	Weld end acc. to ISO 4200 (13.5 x 1.6)	186 413
		10	1.14	Weld end acc. to DIN 11850-2 (13 x 1.5)	186 414
		6	0.64	Flange port	186 415
		-	-	without body (only actuator)	186 416
B 2/2-way-valve, (NO) servo assisted, without pilot air closed by spring- force, actuated with a pilot valve, valve block or similar	On-Off	10	1.14	Threaded port G 3/8	186 417
		10	1.14	Weld end acc. to BS 4825 (12.7 x 1.2)	180 325
		10	1.14	Weld end acc. to ISO 4200 (13.5 x 1.6)	186 418
		10	1.14	Weld end acc. to DIN 11850-2 (13 x 1.5)	186 419
		6	0.64	Flange port	182 864
		-	-	without body (only actuator)	182 285
	On-Off with	10	1.14	Threaded port G 3/8	186 428
	position detection	10	1.14	Weld end acc. to BS 4825 (12.7 x 1.2)	186 429
		10	1.14	Weld end acc. to ISO 4200 (13.5 x 1.6)	186 430
		10	1.14	Weld end acc. to DIN 11850-2 (13 x 1.5)	186 431
		6	0.64	Flange port	186 427
		-	-	without body (only actuator)	186 426



Dimensions [mm]

